

DWG UNITS  
DIMS: INCHES (mm)  
GEOMETRIC TOLERANCING: INCHES

INSTRUMENT ENABLE PLUG CONNECTOR  
15 PIN HIGH DENSITY FEMALE  
ACCESS REQUIRED FOR ENABLE PLUG  
FOLLOWING INTEGRATION OF SPB ONTO S/C  
(SHOWN WITH FLIGHT ENABLE PLUG INSTALLED)  
DESIGNATORS:  
J531 FOR EFI X1  
J532 FOR EFI X2  
J533 FOR EFI Y1  
J534 FOR EFI Y2

SPACECRAFT  
OUTLINE

4X SPB OUTLINE

SPBs ORIENTATION ON S/C  
(LOOKING -Z DIRECTION)

NOTE: JXXX DENOTES SCIENCE CABLE DESIGNATOR

WIRE SLOT IN DOORS

BOOM RELEASE DOORS

OPEN ACCESS PORT  
TO WIRE SPOOL  
(MAY BE CLOSED OUT WITH  
KAPTON FOR MAXIMUM OF  
.020" PROTRUSION TOWARDS  
SOLAR PNL; AT DISCRETION OF UCB)

STRUCTURAL PANELS  
(MAGNESIUM)

4 X ATTACH POINTS TO S/C DECK  
SWALES PROVIDED FASTENERS  
UCB PROVIDED THERMAL WASHERS  
(SEE SECTION A-A, SH 4)

VIEW FROM OUTSIDE OF S/C

SPB INSTRUMENT OVERVIEW

SCIENCE CABLE CONNECTOR  
26 PIN HIGH DENSITY MALE  
(HARNESS TO IDPU)  
CONECTOR DESIGNATOR:  
J521 FOR SPB X1  
J522 FOR SPB X2  
J523 FOR SPB Y1  
J524 FOR SPB Y2

4 X TAPPED HOLES  
(2 X 4-40 UNC & 2 X 6-32 UNC)  
FOR ELECTRICAL GROUNDING  
OF THERMAL BLANKETS

METERING WHEEL

WIRE SPOOL

GEARMOTOR

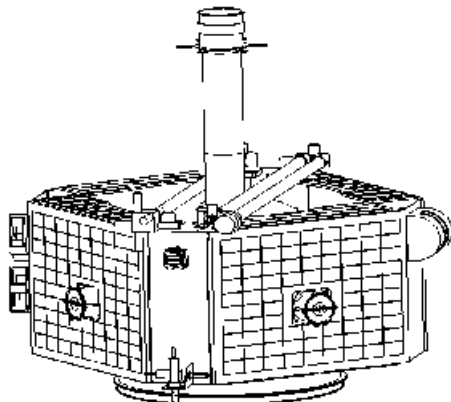
VIEW FROM INSIDE OF S/C

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED:

1. SWALES TO PROVIDE ALL MOUNTING FASTENERS
2. THERMAL BLANKET AND EXTERNAL COATINGS PER SH 4
3. DWG UNITS: INCHES (mm)
4. EFI SPB ASSY ASSIGNED UCB PART NUMBER THM-SPB-MEC-001
5. GROUNDING DEFINITION PER UCB GROUNDING DIAGRAM, THM-SYS-204
6. SEE ICD THM-SYS-108 FOR ADDITIONAL INTERFACE REQUIREMENTS
7. RED TAG/GREEN TAG ITEMS (ENABLE PLUG CONNECTOR AND REMOVABLE RELEASE DOOR PROTECTIVE COVER) PER UCB REQUIREMENTS AS DEFINED IN THM-SYS-TM-001
8. BUS SIDE GENERAL MOUNTING REQUIREMENTS: S/C FLATNESS .005"
9. SEE TBD LOG ON SHEET 5 FOR ITEMS REQUIRING COMPLETION PRIOR TO RELEASE OF FINAL ICD.

VIEW OF SPBs MOUNTED ON S/C

(ALL 4 SPBs MOUNT ON S/C  
IN IDENTICAL MANNER)



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	AA	BASELINE RELEASE	24MAY04	
	AB	ADDED DOOR COUNTERWEIGHTS, ADDED CALLOUT FOR BLANKET GROUNDING HOLES, ADDED G/N 9	29SEP04	
	AC	REMOVED DOOR COUNTERWEIGHTS, CHANGED MASS PROPS, CHANGED MASS OF DOOR GSE AND ENABLE PLUG	07JAN05	
	AD	ADDED S/C VIEW, SPB ORIENTATION VIEW SHEET 1; ADDED TORQUE VALUE FOR ATTACH BOLTS AND DIMS ON SHEET 2; CHANGED MASS PROPERTIES TABLE ON SHEET 3 (FORMAT CHANGE ONLY; NO CHANGE TO MASS PROPERTIES VALUES); ADDED TO SHEET 4 LH VIEW AND THERMISTOR DETAILS	16MAR05	

7 RED TAG/GREEN TAG TABLE

ITEM	COLOR	DESCRIPTION	MASS	QUAN
01	RED	SPD DOORS PROTECTIVE COVER	100 g	1
02	GREEN	CONNECTOR ENABLE PLUG	10 g	1

UNLESS OTHERWISE SPECIFIED:		NAME/DATE	THEMIS		
DIMENSIONS ARE IN inches		DRAWN	DONAKOWSKI	TITLE:  EFI SPB INTERFACE CONTROL DWG	
TOLERANCES .XXX = ±.003 .XX = ±.015 ANGLES = ±2°		CHECKED	DONAKOWSKI		
INTERPRET PER ANSI Y14.5-1992 REMOVE BURRS AND BREAK EDGES					
MATERIAL					
SURFACE FINISH				SIZE <b>B</b>	DWG. NO. THM-SPB-ICD-001
SURFACE TREATMENT					REV AD
DO NOT SCALE DRAWING		MASS: SEE SH 3		SCALE: 1:4	SHEET 1 OF 5

DWG UNITS  
DIMS: INCHES (mm)  
GEOMETRIC TOLERANCING: INCHES

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	AA	BASLINE RELEASE		
	AB	ADDED DOOR COUNTERWTS; ADDED SECTION C-C; ADDED 'SOLAR PNL PASS THRU'; IN ZN 5A, ADDED ULTEM 1000 AND NOTATION OF BOTTOM SPACER	29SEP04	
	AC	REMOVED DOOR COUNTERWTS; CHANGED MASS PROPS	07JAN05	
	AD	ADDED TORQUE VALUE TO ATTACH BOLTS; ADDED DIMS TO SECTION A-A	16MAR05	

D

D

C

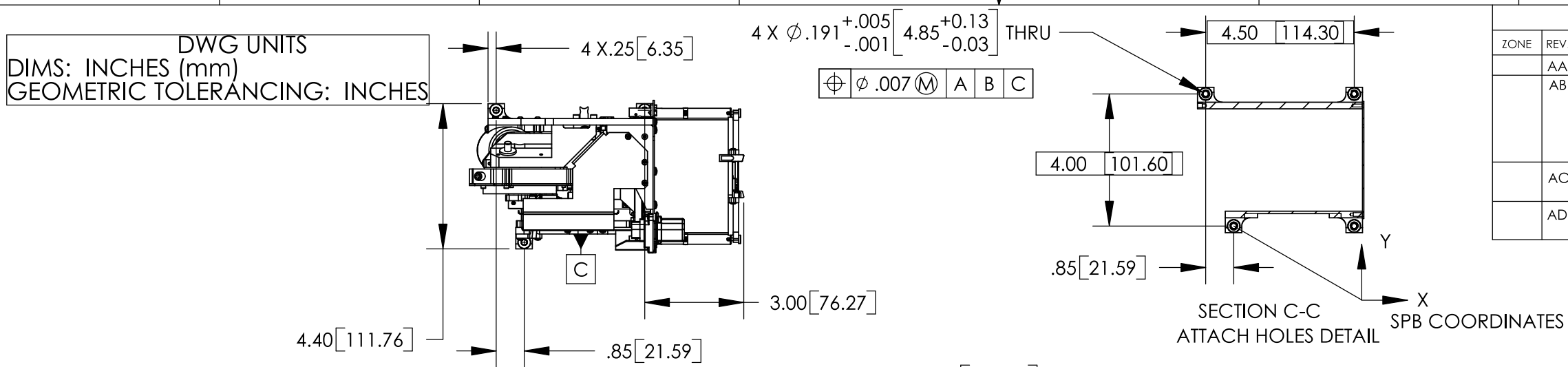
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B

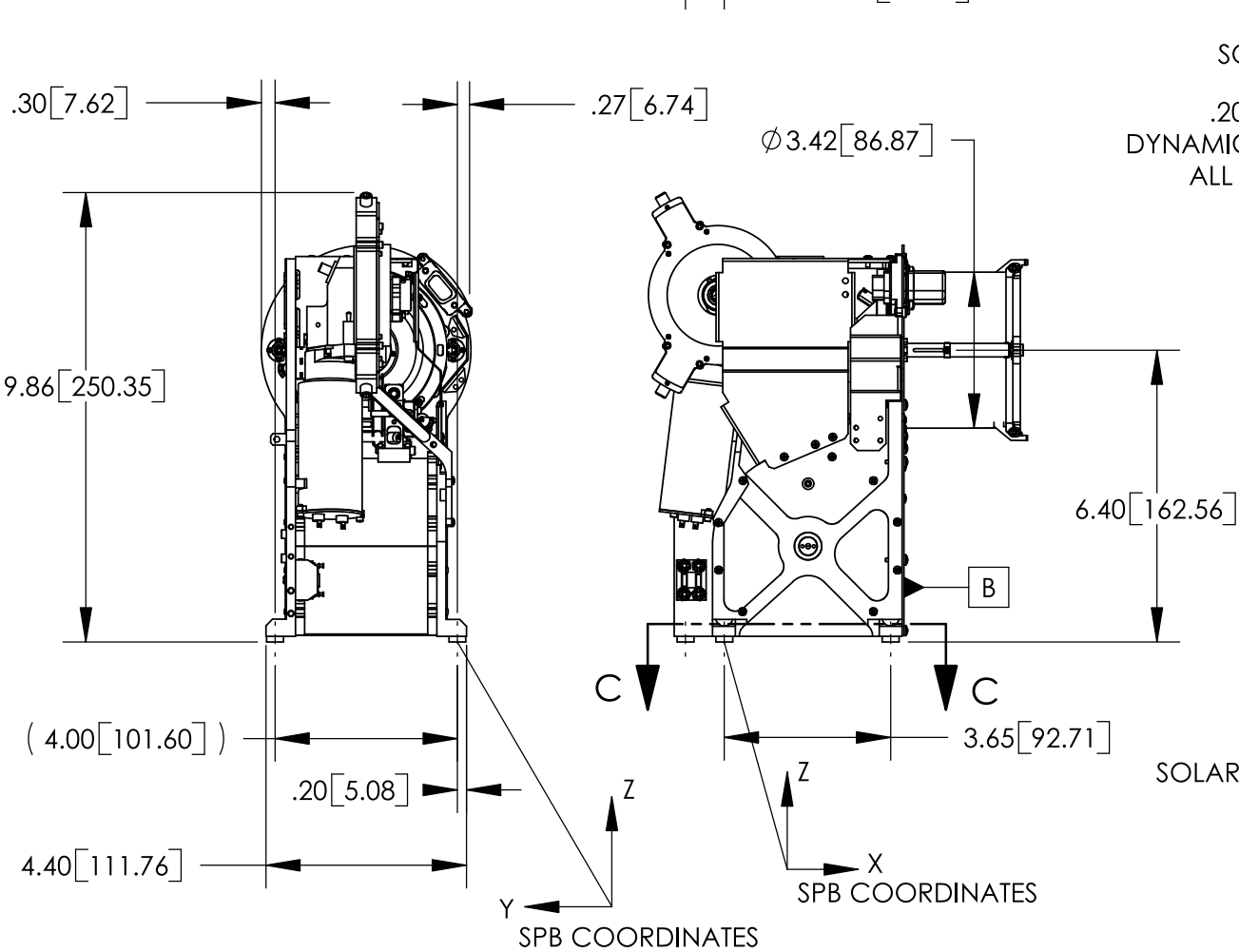
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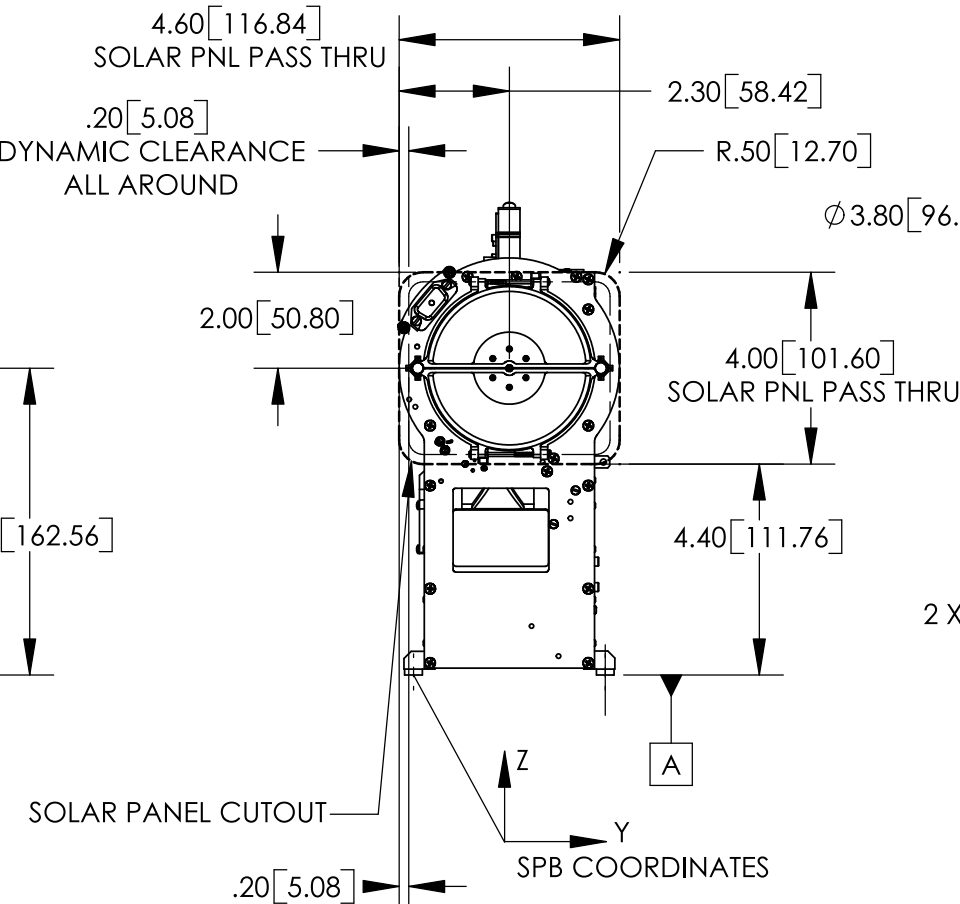
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SECTION C-C  
ATTACH HOLES DETAIL  
X  
Y  
SPB COORDINATES



STOWED CONFIGURATION

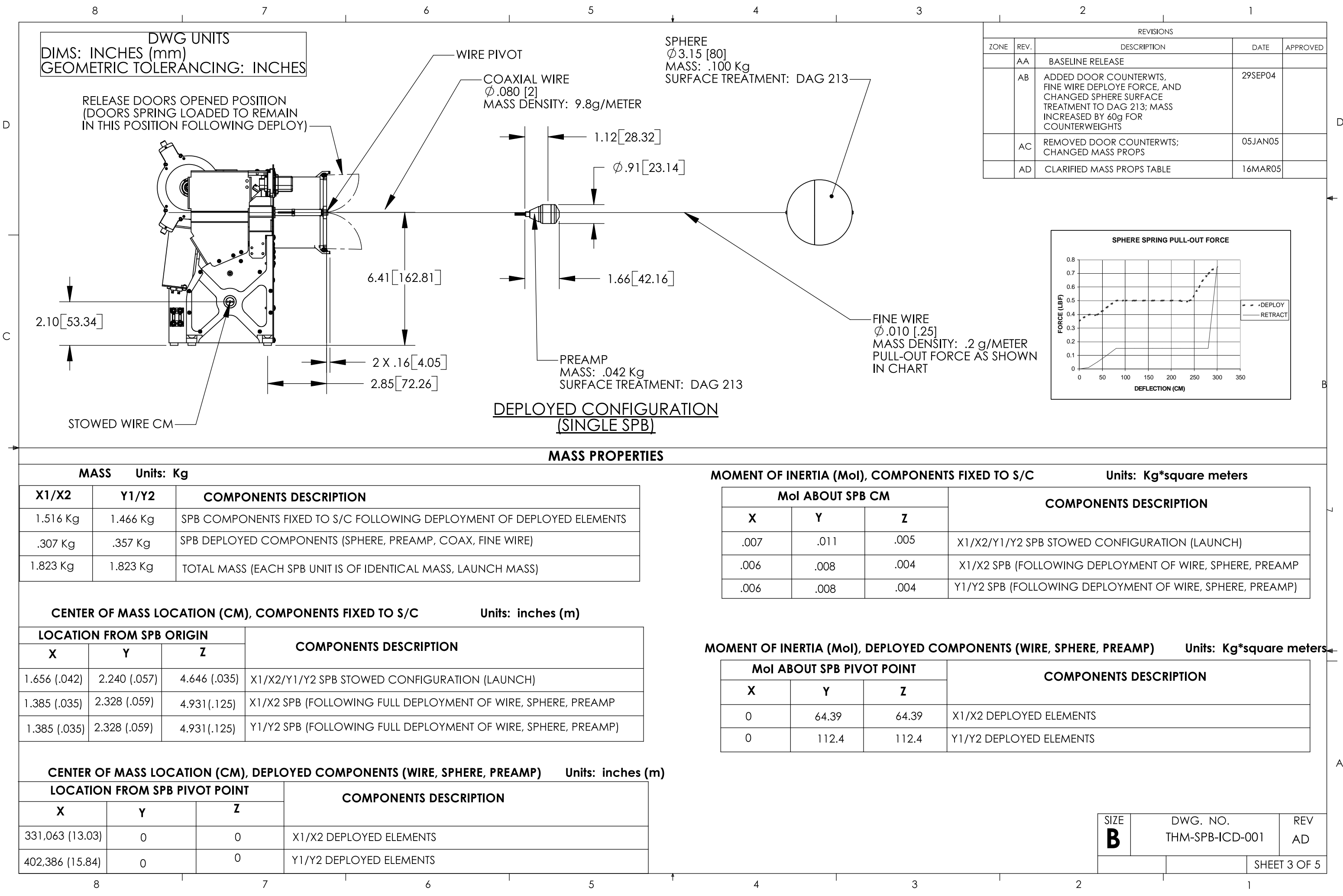


SPB MOUNTED TO S/C  
VIA THERMAL SPACERS  
AND 8-32 ATTACH BOLTS  
SEE SECT A-A, SH 4  
FOR MOUNTING DETAILS

GSE DUST COVER [7]  
UCB PROVIDED  
(REMOVE BEFORE FLIGHT)  
MASS: 100g  
NOTE: DUST COVER SHOWN THIS  
VIEW ONLY. ALL OTHER VIEWS  
DEPICT FLIGHT HARDWARE ONLY

SCIENCE CABLE CONNECTOR  
(SEE SH 1 FOR DETAILS)

SIZE	DWG. NO.	REV
B	THM-SPB-ICD-001	AD
SHEET 2 OF 5		



DWG UNITS  
DIMS: INCHES (mm)  
GEOMETRIC TOLERANCING: INCHES

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	AA	BASLINE RELEASE		
	AB	ALODINE 1500 (WAS) ALODINE 600	29SEP04	
	AC	DELETED ITO COATED SILVER TEFLON TAPE AS APPLICATION; REMOVED DOOR COUNTERWEIGHTS	05DEC05	
	AD	ADDED LEFT HAND VIEW SHOWING TAPPED HOLES FOR THERMAL BLANKET GROUND STRAP ATTACHMENTS; ADDED DETAIL OF THERMISTOR; ADDED IMMERSION TIME TO ALODINE FINISH NOTE; ADDED ALODINE NOTE TO ENABLE PLUG; ADDED SECT A-A; ADDED THERMAL GENERAL NOTES; CHANGED LINE OF THERMAL BLANKETS TO INCLUDE SNOOT	16MAR05	

D

C

B

A

LINE OF MLI BLANKET

CABLE HARNESS POST  
BONDED TO SPB  
STRUCTURE FOR SECURING  
OF SCIENCE CABLE

CABLE HARNESS POST  
BONDED TO SPB STRUCTURE  
FOR SECURING OF  
SCIENCE CABLE

MOUTING POST BONDED TO  
MOTOR ASSY FOR MLI BLANKET  
FASTENER (UCB PROVIDED)

FLIGHT ENABLE PLUG  
SURFACE TREATMENT:  
ALODINE 600 PER  
MIL-C-5541 CL 3 (GOLD)

SURFACE TREATMENT ON 6061-T6 ALUMINUM ALLOY  
COMPONENTS EXTERNAL TO SOLAR PANEL (PROVIDED BY UCB):  
-CLEAR ALODINE 1500 PER MIL-C-5541 CL 3; 300 SECS IMMERSION TIME

LINE OF MLI BLANKET

2 X 4-40 UNC TAPPED HOLES  
FOR ELECTRICAL GROUNDING  
OF THERMAL BLANKET  
AND SPB GROUNDING TO S/C

SPB COORDINATES

AREA OF RELEASE  
DOOR OPENING:  
AREA TO BE FREE OF  
ALL POSSIBLE  
OBSTRUCTIONS

LINE OF MLI BLANKET COVERING  
ALL SURFACES OF SPB EXCEPT FOR  
DOOR OPENING

.25[6.35] MAX (TYP) FROM  
SPB SURFACES TO EXTERIOR OF MLI

MLI BLANKET COVERING  
ALL SURFACES OF SPB INTERNAL  
TO S/C (UCB PROVIDED)

SWALES PROVIDED BAU MONITORED  
THERMISTOR, YSI PART#44902X-16, TO BE  
MOUNTED BY UCB. ONLY ONE SPB PER PROBE  
TO HAVE THERMISTOR; THAT SPB WILL NOT  
HAVE THERMISTOR INSTALLED IN PREAMP

2 X 6-32 UNC TAPPED HOLES  
FOR ELECTRICAL GROUNDING  
OF THERMAL BLANKET AND SPB  
GROUNDING TO S/C

SPB SIDE VIEW

INSTALLATION NOTE:  
TORQUE 8-32 ATTACH BOLTS  
TO 17 IN-LBS MAX  
CAUTION: HIGHER APPLIED TORQUE  
MAY DAMAGE ULTEM SPACERS

ONE THERMISTOR  
LOCATED INSIDE ONE  
PREAMP ON EACH S/C

DEPLOYED ELEMENTS:  
THERMISTOR LOCATION DETAIL

### THERMAL CONTROL FEATURES, COATINGS, AND SURFACES

#### THERMAL CONTROL NOTES:

- ALL OTHER THERMAL REQUIREMENTS AS DOCUMENTED IN THM-SYS-119, THEMIS INSTRUMENT THERMAL SPECIFICATION.
- OF THE 4 SPBs MOUNTED ON A S/C PROBE, ONE SPB WILL HAVE A THERMISTOR INSTALLED IN THE PREAMP; ONE SPBD WILL HAVE A THERMISTOR INSTALLED ON THE STRUCTURE SIDE PANEL; AND THE OTHER 2 SPBs WILL HAVE NO THERMISTORS INSTALLED.

$\phi .191^{+.005}_{-.001}$  [4.85<sup>+0.13</sup><sub>-0.03</sub>]

.080[2.03]

$\phi .375$  [9.53]

.355[9.02]

(ATTACH BOLT GRIP; BOLTS  
PROVIDED BY SWALES)

.125[3.18]

$\phi .245$  [6.22]

$\phi .370$  [9.40]

$\phi .166$  [4.22]

S/C PNL

UCB PROVIDED THERMAL ISOLATORS  
(MATERIAL: ULTEM 1000)  
(BOTTOM SPACER IS SEPARATE PIECE AND  
IS NOT BONDED TO SPB)

SECTION A-A  
SCALE 1 : 1

SIZE	DWG. NO.	REV
<b>B</b>	THM-SPB-ICD-001	AD
SHEET 4 OF 5		

DWG UNITS  
DIMS: INCHES (mm)  
GEOMETRIC TOLERANCING: INCHES

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	AA	BASELINE RELEASE		
	AB	REMOVED 'SWALES TO VERIFY' FROM WIRE PIVOT-WIRE PIVOT DIM; ADDED TBD LOG	29SEP04	
	AC	REMOVED DOOR COUNTERWTS	05JAN05	
	AD	NO CHANGES THIS SHEET	16MAR05	

