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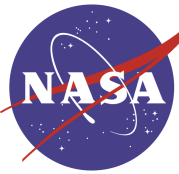


Propulsion Latch Valve Magnetics Measurements

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Latch Valves: APL Facilities



Non-magnetic building



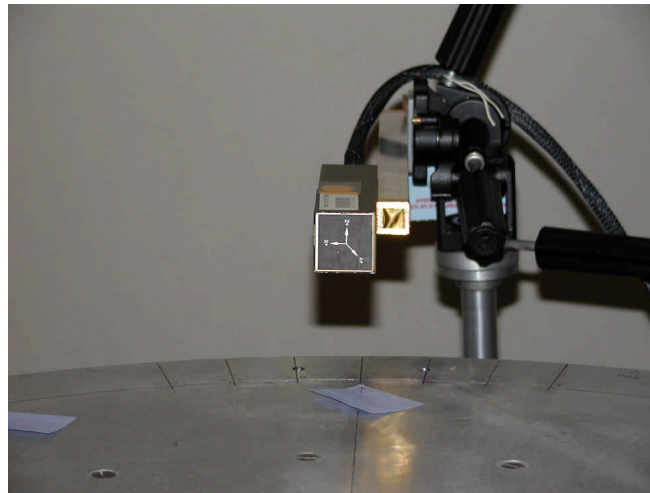
6' Helmholtz coils

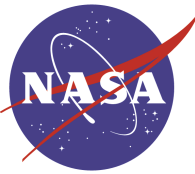


Control electronics: coils,
test magnetometer, analysis
computer



Non-magnetic turntable & miniature magnetometer



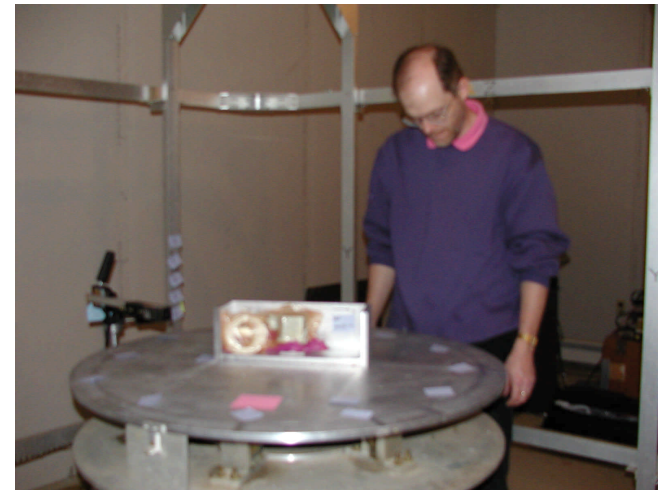


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Latch Valves: Test Procedures 1



Installing a valve in test fixture



High-tech turntable rotation 'system'



Near real-time analysis



Valves wrapped to stay clean w. mount exposed



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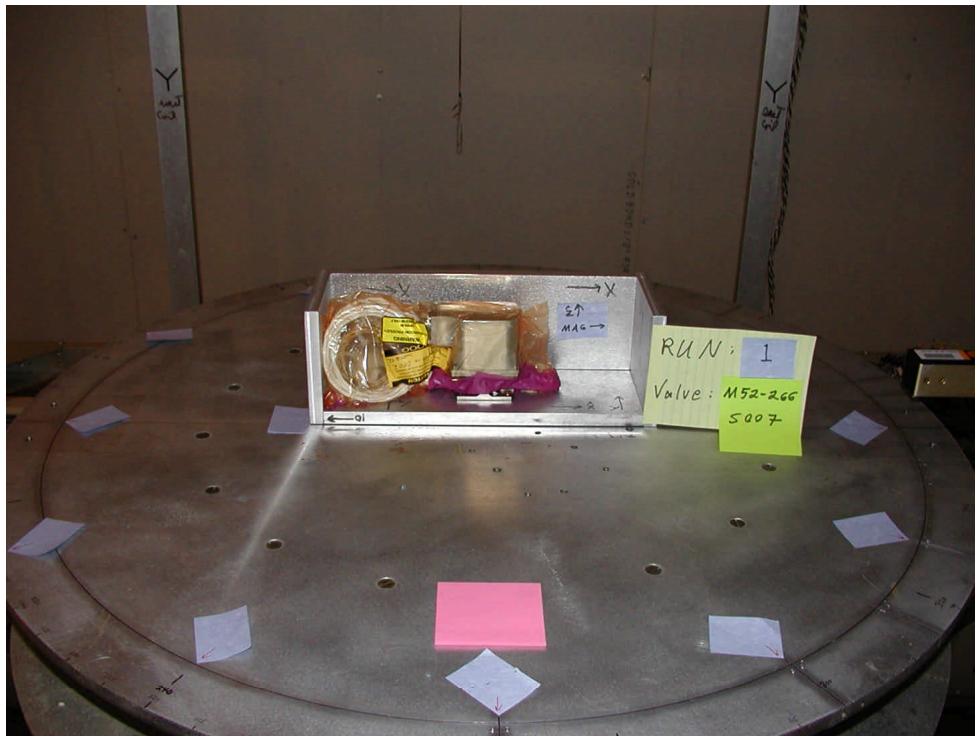
Latch Valves: Test Procedures 2



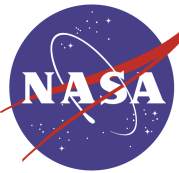
Orientation documented for every fixture placement.

Coordinate systems & their transformations:

- facility coords.
- fixture coords.

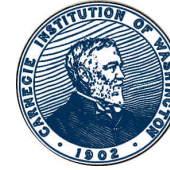


Test fixture used to provide accurate & safe positioning in all orientations.



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Latch Valves: Results 1

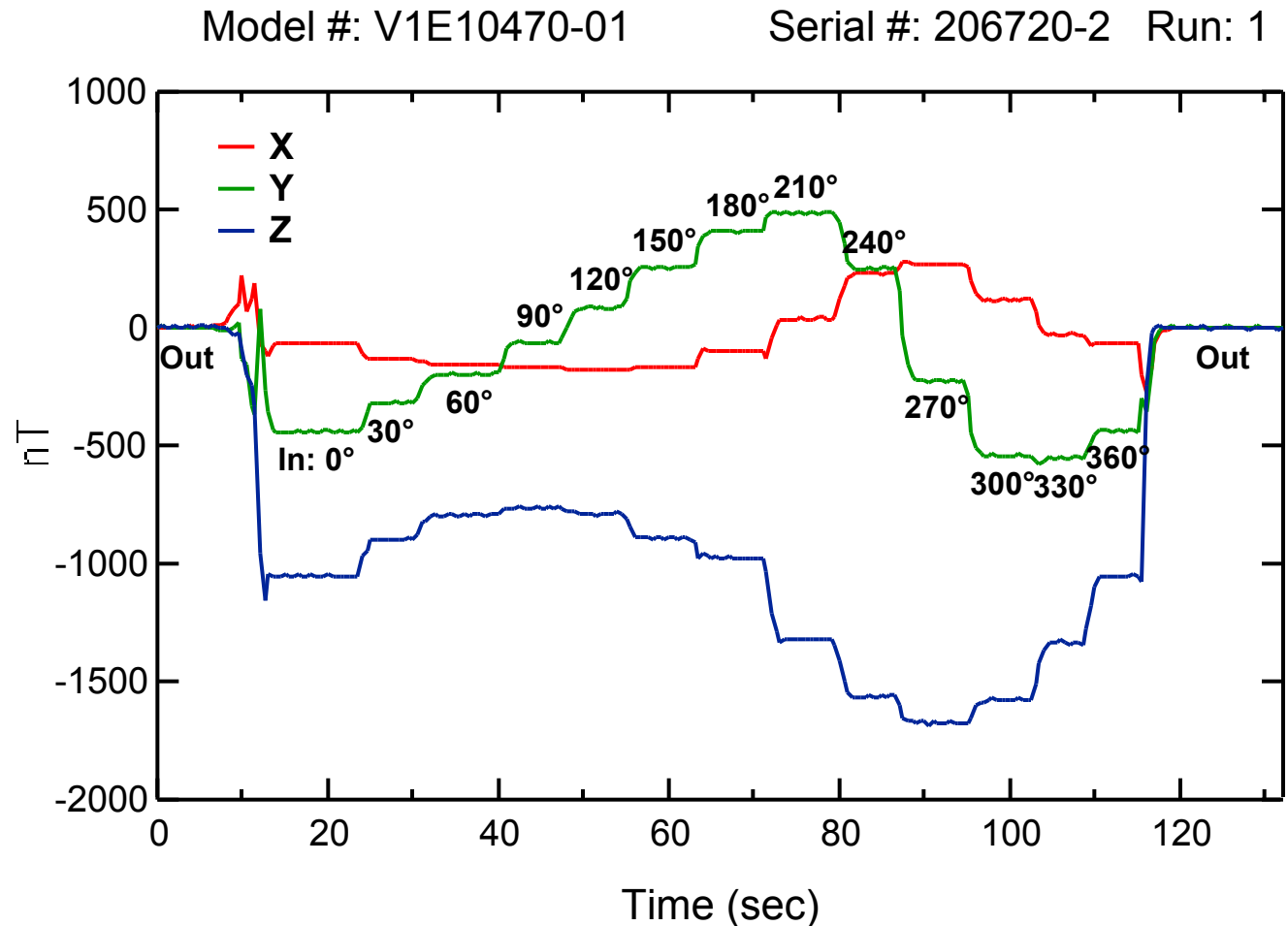


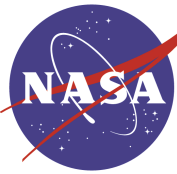
Six runs of 13 steps for every valve: 72 vector measurements covering 'sphere' around valve.

Average at each step vs table rotation angle: 'zero' taken as average of 'Out' values.

Helmoltz coils used to reduce background Earth's field at valve to <1%

Residual facility and instrument noise: ~5 nT.





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Latch Valves: Results 2



A little math:

$\mathbf{r}_{p,j}$ = Location of jth fluxgate ring core. (Not all axes of ring core on same center.)

$\mathbf{T}$ = Transformation matrix to facility coords (different for each fixture orientation)

$\mathbf{R}(q)$ = Table rotation.

$\mathbf{r}_\mu$ = Position of the moment. Allow unknown offset. In facility coords: $\mathbf{r}_p^* = \mathbf{R}(q) \cdot \mathbf{T} \cdot \mathbf{r}_p$

$\boldsymbol{\mu}$ = Magnetic moment. In facility coords: $\boldsymbol{\mu}^* = \mathbf{R}(q) \cdot \mathbf{T} \cdot \boldsymbol{\mu}$

$$\mathbf{B}_j = (3(\mathbf{r}_{p,j} - \mathbf{r}_\mu^*) [(\mathbf{r}_{p,j} - \mathbf{r}_\mu^*) \cdot \boldsymbol{\mu}^*] - (\mathbf{r}_{p,j} - \mathbf{r}_\mu^*)^2 \boldsymbol{\mu}^*) / (|\mathbf{r}_{p,j} - \mathbf{r}_\mu^*|^5) \quad ([\mathbf{B}] = \text{nT}, [\mathbf{r}] = \text{meters}, [\boldsymbol{\mu}] = \text{nT-m}^3)$$

$$\text{Let } \underline{\mathbf{A}}_j = \{ 1 / (|\mathbf{r}_{p,j} - \mathbf{r}_\mu^*|^5) \} (3(\mathbf{r}_{p,j} - \mathbf{r}_\mu^*)(\mathbf{r}_{p,j} - \mathbf{r}_\mu^*) - (\mathbf{r}_{p,j} - \mathbf{r}_\mu^*)^2 \mathbf{I}) \cdot \mathbf{R}(q) \cdot \mathbf{T}$$

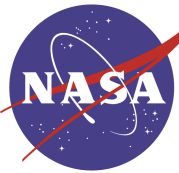
$$\text{Then } \mathbf{B}_j = \underline{\mathbf{A}}_j \cdot \boldsymbol{\mu}$$

216 element vector, $\mathcal{B}$, all of the magnetic field readings for a given valve.

216 row 3 column operator, $\underline{\mathbf{A}}$, constructed so that $\mathcal{B} = \underline{\mathbf{A}} \cdot \boldsymbol{\mu}$ which is solved to get $\boldsymbol{\mu}_{\text{fit}}$.

Residual $d\mathcal{B} = \mathcal{B} - \underline{\mathbf{A}} \cdot \boldsymbol{\mu}_{\text{fit}}$ measures the error in normalized form $\Delta = \div (d\mathcal{B} \cdot d\mathcal{B} / \mathcal{B} \cdot \mathcal{B})$

The position of the moment found by minimizing D with respect to $\mathbf{r}_p$.

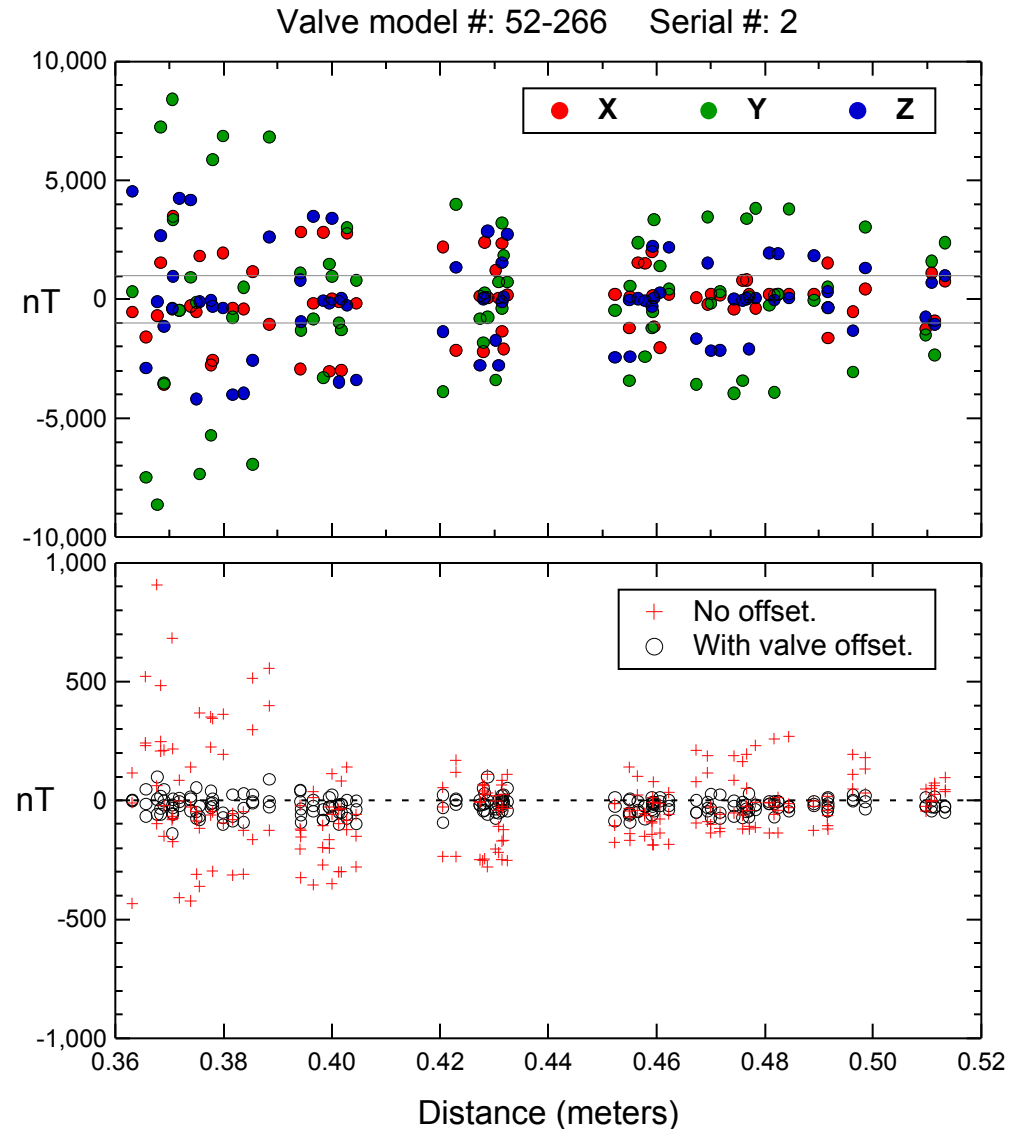


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Latch Valves: Results 3



- Field of $\sim 8,000$ nT at 38cm gives a moment of ~ 220 nT-m³.
- Residuals without offset are $\sim 8\%$. With offset residuals decrease to $\sim 1.5\%$.
- Location of valve moment determined to ~ 1 mm.
- Vector moment determined to ~ 3 nT-m³.



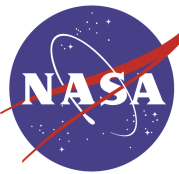


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Latch Valves: Results 4



Model Number	Serial Number	M_x	M_y [nT m ³]	M_z	Residual [%]	dX	dY [cm]	dZ
52-266	1	-59.7	3.7	309.7	1.34	0.04	-0.17	-1.17
52-266	2	-30.3	4.1	217.3	1.50	-0.04	-0.10	-1.16
52-266	3	-38.4	7.3	205.7	1.56	-0.08	-0.14	-1.15
52-266	4	-45.1	9.4	271.9	1.43	-0.11	-0.17	-1.18
52-266	5	-44.3	4.0	273.3	1.42	-0.09	-0.13	-1.19
52-266	6	-46.2	4.8	272.1	1.42	-0.10	-0.13	-1.21
52-266	7	-33.3	7.3	176.1	1.58	0.08	-0.16	-1.21
V27200-818-1	1	-6.6	0.0	0.1	23.03	-1.67	-0.05	-3.29
V27200-818-1	2	-6.4	-1.6	1.9	3.72	-1.60	-0.12	-3.35
V27200-818-1	3	-7.7	0.5	1.7	3.94	-1.73	0.02	-3.24
V1E10470-01	206720-1	19.7	1.2	81.2	4.91	0.26	-0.03	-1.07
V1E10470-01	206720-2	18.1	0.5	82.0	4.32	0.28	-0.07	-1.09
*V27200-818-1	1	50.0	-0.1	0.0	3.82	-0.11	0.03	-3.66
*V27200-818-1	2	43.7	-1.4	0.6	4.26	-0.15	0.05	-3.72
*V27200-818-1	3	43.9	0.0	-1.2	4.35	-0.03	0.04	-3.70



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Latch Valves: Results 5



- Results allow calculation of magnetic field to within 1 nT.
- Cancellation magnet design underway. Completion est. June 13.
- Delivery of to Aerojet and validation test last week of June (target).

Model Number	Serial Number	Moment [nT-m ³]	DM 3-sigma [nT-m ³]	DB at MAG [nT]
52-266	1	315.46	1.52	4.9
52-266	2	219.43	1.18	3.4
52-266	3	209.41	1.17	3.3
52-266	4	275.79	1.42	4.3
52-266	5	276.93	1.41	4.3
52-266	6	276.03	1.41	4.3
52-266	7	179.36	1.02	2.8
V27200-818-1	1	6.62	0.55	0.1
V27200-818-1	2	6.90	0.09	0.1
V27200-818-1	3	7.96	0.11	0.1
V1E10470-01	206720-1	83.59	1.48	1.3
V1E10470-01	206720-2	84.01	1.31	1.3
System:	(smallest μ)	1534.05	3.5 (81)	24.0